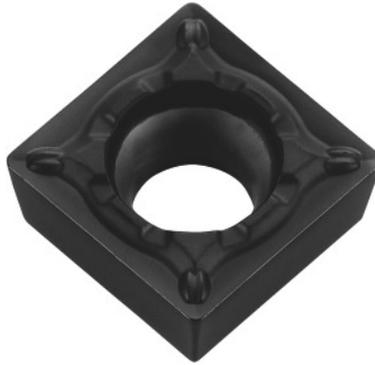


**Garant****Indexable insert for turning SCMT 120404, for finish machining, Grade: HB7415-1**

## Order data

Order number	260748 HB7415-1
GTIN	4062406749675
Item class	21G

## Technical description

Secondary application	M
Grade	HB7415-1
Main application	S
ISO code indexable insert	SCMT 120404
Tool material	Carbide
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting depth $a_p$	0.2 - 1.5 mm
Feed $f$	0.05 - 0.3 mm/rev.
Chip breaker	TIS
Cutting speed $v_c$ main application	50 - 110 m/min

Number of changes/inserts	4
Cutting conditions	continuous
Type of product	Indexable insert for turning